

MATERIALS AND STRUCTURES SYMPOSIUM (C2)  
Advancements in Materials Applications and Rapid Prototyping (9)

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DRY SLIDING WEAR BEHAVIOUR OF SELF-LUBRICATING COPPER MOLYBDENUM  
DISULFIDE COMPOSITES

**Abstract**

Molybdenum disulfide (MoS<sub>2</sub>) is the most frequently used solid lubricant in space tribology because it produces the lowest friction coefficients ever measured in vacuum, as well as a long lifetime and low wear rate. The traditional method of providing solid lubrication is to deposit a thin film of MoS<sub>2</sub> on a metal surface of a machine component. However, this approach exhibits an inherent disadvantage that the surface film only has a finite lifetime. The most attractive alternative is to fabricate a bulk metallic material that is reinforced with solid lubricant. Such form of “built-in” solid lubrication provides replenishment of solid lubricant as wear continuous, leading to an improved lifetime of the components. In the present work, a copper molybdenum disulfide composite was fabricated by cold spray and its tribological performance was investigated by in situ tribometry, which permits observation of real-time friction and wear processes occurring at “buried” sliding interfaces. Third body physical and chemical processes, such as forming, loss, replenishment of MoS<sub>2</sub> transferfilm and tribofilms, as well as sliding-induced chemical change were observed for sapphire sliding against Cu-MoS<sub>2</sub> composites. It was demonstrated that a small amount of solid lubricant (1.8–0.99 wt.

This work provides an understanding into friction and wear mechanisms of MoS<sub>2</sub> reinforced metal matrix composites subjected to dry sliding testing. It exhibits lower friction and much longer endurance, therefore has a potential to be used for space tribological applications.